

TUBE TO TUBE-SHEET

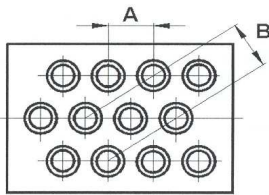
1. DIMENSIONS AND MATERIALS OF WELDING OBJECTS:

OD (mm)	
WALL THICKNESS (mm)	
OD TOLERANCE \pm TD (mm)	
MATERIAL OF TUBES	
MATERIAL OF TUBE-SHEET	

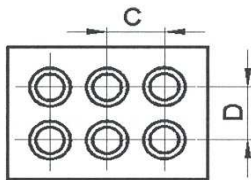
2. WELDING POSITION: HORIZONTAL VERTICAL INCLINED

3. REQUIRED LENGTH OF CABLE CONNECTION (m) _____

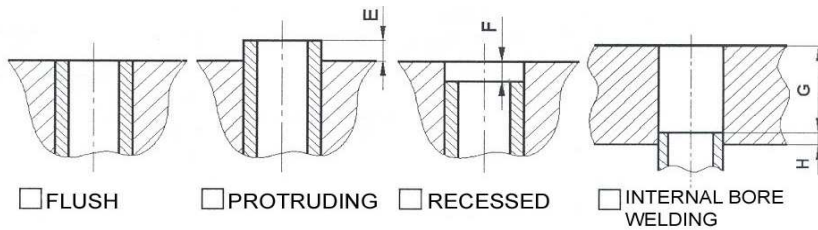
4. DRAWING DIMENSIONS (mm)



TRIANGULAR PITCH



RECTANGULAR PITCH



A		C		E	
B		D		F	
G		H			

BORE-TUBE CLEARANCE	
TUBE SHEET DIMENSIONS	
QUANTITY OF TUBES IN TUBE-SHEET	

5. WORK ZONE LIMITS OVER THE TUBE SHEET (if here) _____

6. ADDITIONAL DRAWINGS (if necessary)

7. WELDING WIRE DIAMETER (mm) _____

8. UTILIZATION OF EQUIPMENT HOURS/PER DAY _____

9. QUANTITY OF WELDS PER 8-HOURS DAY _____

10. ENVIRONMENT TEMPERATURE AND HUMIDITY % _____

11. TRAINING REQUIRED YES NO

12. SPECIAL REQUIREMENTS _____

DATE

SIGNATURE _____